

DULUX[®] AUTOSPEED[®] 488 S0014 2K EPOXY PRIMER



Dulux Australia
ABN 67 000 049 427

488 S0014 Dulux AutoSpeed[®] 2K Epoxy Primer

Product Name:

488-S0014 Dulux[®] AutoSpeed[®] 2K Epoxy Primer

Product Description:

Dulux[®] AutoSpeed[®] 2K Epoxy Primer is a two pack high build epoxy urethane primer that combines the benefits of epoxy toughness and hardness with urethane flexibility and durability. Dulux[®] AutoSpeed[®] 2K Epoxy Primer also has excellent rust inhibiting properties.

Dulux[®] AutoSpeed[®] 2K Epoxy Primer is easy to sand and suitable for Dulux[®] AutoSpeed[®] PT Basecoat (440-Line), Dulux[®] AutoSpeed[®] PR 10:1 2K Topcoat (427-Line), Dulux[®] AutoSpeed[®] 2K White 488-89289, Dulux[®] AutoSpeed[®] 2K Black 488-89843 and Dulux[®] AutoSpeed[®] 2K 4:1 mixed colour (481-Line).

Dulux[®] AutoSpeed[®] 2K HS Primer (488-89287) and Dulux[®] AutoSpeed[®] Miracle HB (488-89907) Primer can be applied over Dulux[®] AutoSpeed[®] 2K Epoxy Primer.

Substrates

All substrates must be thoroughly sanded and cleaned. It is recommended that Dulux[®] AutoSpeed[®] Prepwash 965-89784 is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:

- Existing finishes
- Polyester Filler
- Steel surfaces

Product & Additives:

Dulux[®] AutoSpeed[®] 2K Epoxy Primer 488-S0014
 Dulux[®] AutoSpeed[®] 2K 4:1 Hardener- Normal 980-89291
 Dulux[®] AutoSpeed[®] RP 4:1 Hardener- Fast 980-89794 Cold Temperatures/ Rapid Production
 Dulux[®] AutoSpeed[®] 2K Thinner- Normal 920-89292
 Dulux[®] AutoSpeed[®] RP Thinner - Fast 920-89819 Cold Temperatures/ Rapid Production
 Dulux[®] AutoSpeed[®] Prepwash 965-89784



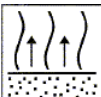




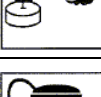
	Mixing Ratio	4 Part 488-S0014
	Hardener	1 Part 980-89291 Large Areas or 1 Part 980- 89794 Small Areas
	Thinner	10-20% 920-89292 or 920-89819 2 to 3 coats
	Spray Viscosity DIN Cup 4 @ 25°C	25 - 27 seconds
	Gravity Feed	Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 340 kPa. 70 kPa. Or refer to manufacturer's recommendations

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	Suction Feed	CONVENTIONAL: 1.7 - 2.0mm HVLP Gravity Feed: 1.8 - 2.2mm	340 kPa. 70 kPa. Or refer to manufacturer's recommendations
	Application	2 to 3 coats for a medium film build of 50 – 80 micron 3 to 4 coats for a high film build of approx. 100 micron	
	Air Flash	5 - 10 minutes air flash between coats. Minimum 30 minutes air flash when applying Dulux [®] AutoSpeed [®] 2K HS Primer (488-89287) or Dulux [®] AutoSpeed [®] Miracle HB Primer (488-89907) over Dulux [®] AutoSpeed [®] 2K Epoxy Primer.	
	Baking/Drying	5 hours @ 25°C when using Dulux [®] AutoSpeed [®] RP 4:1 Hardener-Fast (980-89794) or 6 hours @ 25°C when using Dulux [®] AutoSpeed [®] 2K 4:1 Hardener- Normal 980-89291. 45 mins @ 50°C	
	Infrared	Short wave: 8 mins Medium wave: 10 - 15 mins	
	Sanding - Manual	Wet: P600 - P800 Grit	
	Sanding - Manual	Dry: P400 - P600 Grit	
	Sanding - Mechanical	Dry: P400 - P600 Grit	
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards	
	Pot Life	When mixed, 2 hours @ 25°C	

For Safe Handling:

Please refer to the Material Safety Data Sheet number: 697 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

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