

DULUX[®] AUTOSPEED[®] 485 S0024 High Build 1K Primer



Dulux Australia
ABN 67 000 049 427

485 S0024 Dulux AutoSpeed[®] High Build 1K Primer

Product Name:

485-S0024 Dulux[®] AutoSpeed[®] High Build 1K Primer

Product Description:

Dulux[®] AutoSpeed[®] High Build 1K Primer is a single pack product that may be thinned prior to use. The top coat may be applied after 2 hours without sanding. Primer may be sanded prior to application of a topcoat if left to air dry overnight.

Substrates





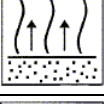

All substrates must be thoroughly prepared and cleaned. For metal substrates, it is recommended that the surface be abrasive blasted or thoroughly sanded prior to the application of the primer. It is recommended that Dulux[®] AutoSpeed[®] Prepwash 965-89784 is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:

- Sound existing finishes
- Steel
- Fibreglass

Product & Additives:

Dulux[®] AutoSpeed[®] High Build 1K Primer 485-S0024
Dulux[®] AutoSpeed[®] 2K Thinner 920-89292

	Thinner	Up to 50% (by volume) of 920-89292 can be used to reduce the spraying viscosity.
	Gravity Feed / Suction Feed	Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations
	Pressure pot	Fluid Tip: 1.7 - 2.0mm Spraying Pressure: 70-100 kPa. Or refer to manufacturer's recommendations
	Application	2-3 wet coats
	Air Flash	10 minutes air flash between coats
	Drying	At 25°C, 1-2 hours at a dry film thickness of 50-80um.

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	<p>Sanding - Manual</p>	<p>P600-P800 Sand thoroughly before applying finish coat if required</p>
	<p>Spraying</p>	<p>Use air fed mask at all times. Refer applicable AS/NZS Standards</p>

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For Safe Handling:

Please refer to the Material Safety Data Sheet No: 1949 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS), NZ 0800 734 607

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