

DULUX[®] AUTOSOLV[®] 482 S0006 Lacquer Primer



Dulux Australia
ABN 67 000 049 427

482 S0006 Dulux AUTOSOLV[®] Lacquer Primer

Product Name:

482-S0006 Dulux[®] Autosolv[®] Lacquer Primer

Product Description:

Dulux[®] Autosolv[®] Lacquer Primer is a high build acrylic primer that can be used as a filler or surfacer in auto refinishing.

All surfaces must be thoroughly sanded and cleaned prior to application.







Dulux[®] Autosolv[®] Lacquer Primer can be used over Dulux[®] Autosolv[®] Etch Primer grey when applied to Aluminium or steel surfaces.

Dulux[®] AutoSpeed[®] PT Tinters (440-line) and Dulux[®] Autosolv[®] Lacquer tinters (482-line) can be used over Dulux[®] Autosolv[®] Lacquer Primer.

Refer to Technical Data sheet for Dulux[®] AutoSpeed[®] PT Tinters, 440 Line and Dulux[®] Autosolv[®] Lacquer tinters, 482 line.

Product & Additives:

Dulux[®] Autosolv[®] Lacquer Primer 482-S0006
Dulux[®] Autosolv[®] Lacquer Thinner 920-S0005






	Thinner	Stir well before use. Surfacer: 50% by volume 920-S0005 Filler: 10% - 20% by volume 920-S0005
	Spray Viscosity DIN Cup 4 @ 25°C	22 - 24 seconds
	Gravity Feed	Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 340 kPa. 70 kPa. Or refer to manufacturer's recommendations
	Suction Feed	CONVENTIONAL: 1.5 - 2.0mm HVLP Gravity Feed: 1.8 - 2.2mm 340 kPa. 70 kPa. Or refer to manufacturer's recommendations
	Application	Apply 2 - 3 even coats
	Air Flash	5 - 10 minutes air flash between coats

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	Baking/Drying	60 mins @ 25°C
	Sanding - Manual	Wet: P600 - P800 Grit
	Sanding - Manual	Dry: P400 - P600 Grit
	Sanding - Mechanical	Dry: P400 - P600 Grit
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards
	Substrates	Suitably prepared: <ul style="list-style-type: none"> Existing finishes Steel surfaces primed with 1K Etch primer OEM Primer

For Safe Handling:

Please refer to the Material Safety Data Sheet number: 508 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

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